

Fig. 1

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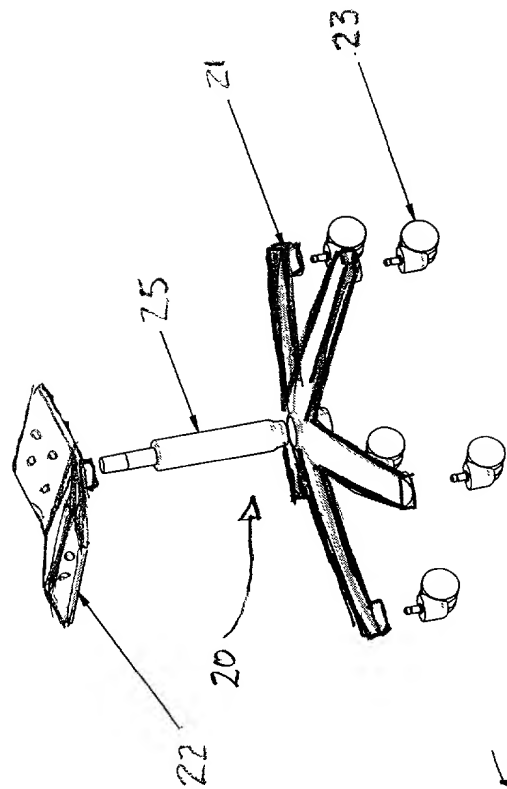
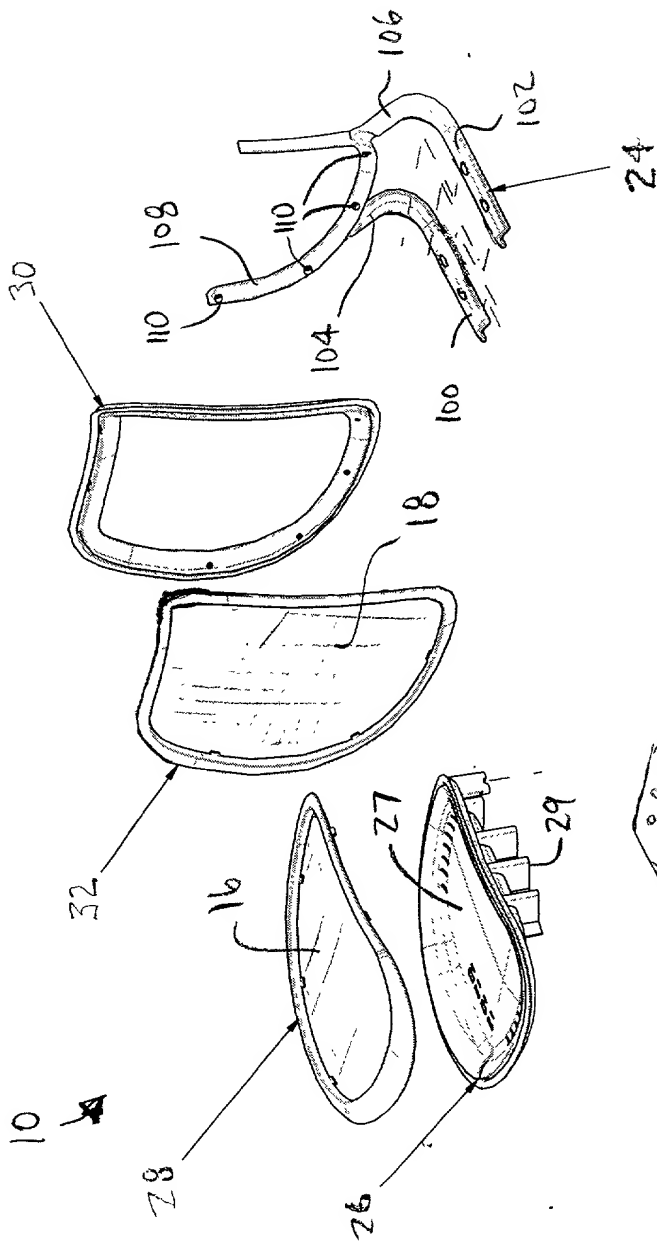


FIG. 2

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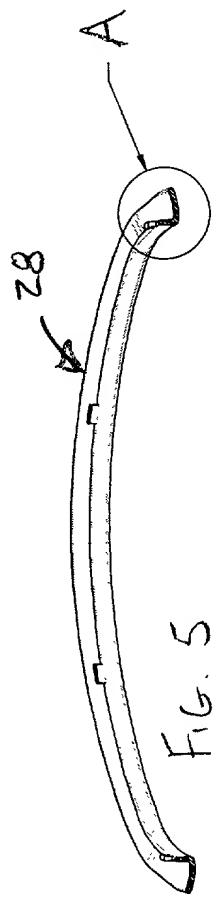


FIG. 5

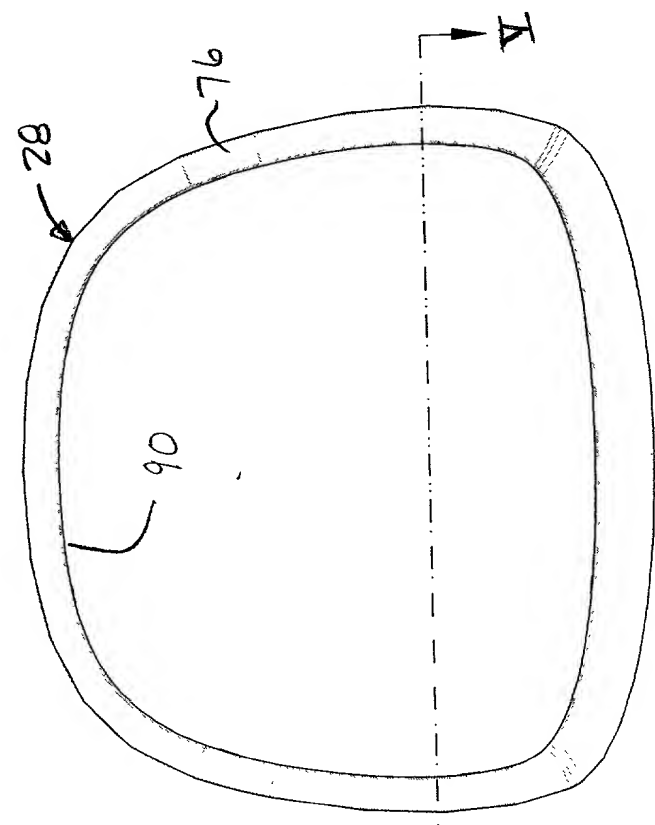


FIG. 3

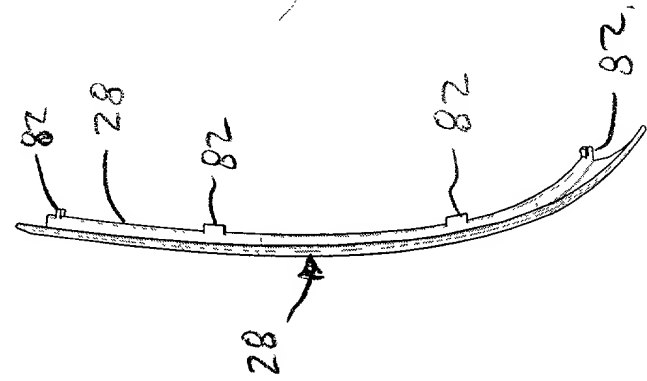


FIG. 4

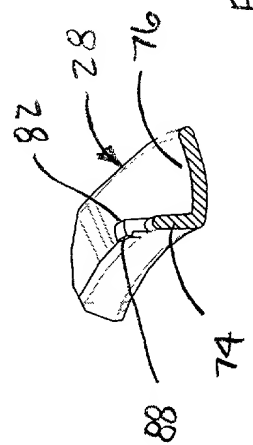
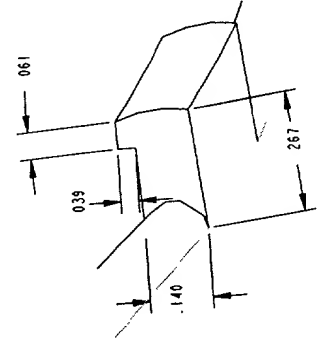


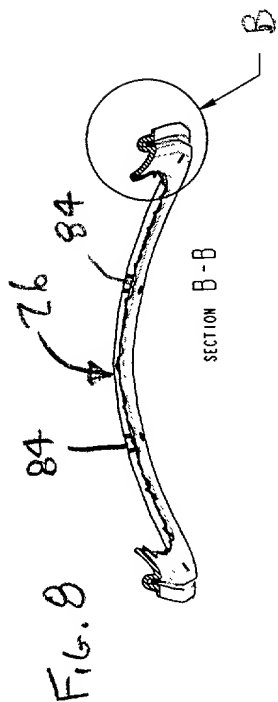
FIG. 6



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FIG. 8 and FIG. 9 are views of the device in accordance with the present invention.

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SECTION B-B

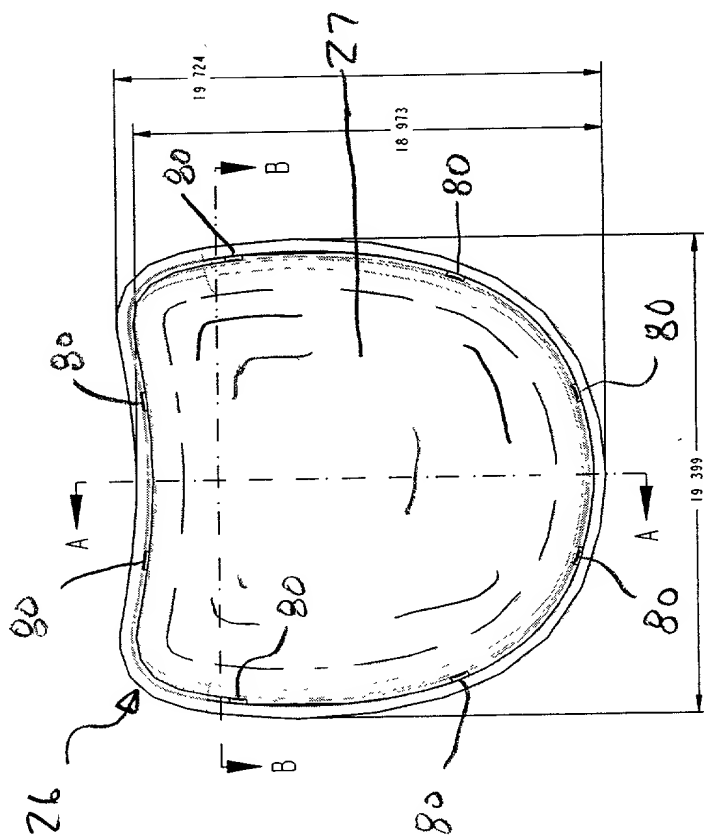


FIG. 7

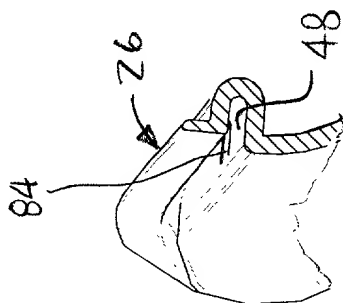
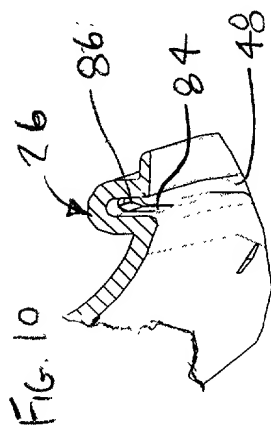


FIG. 11

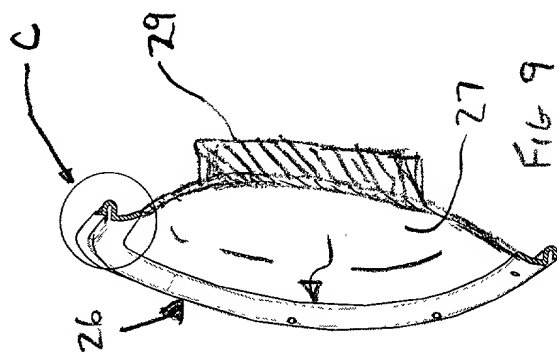
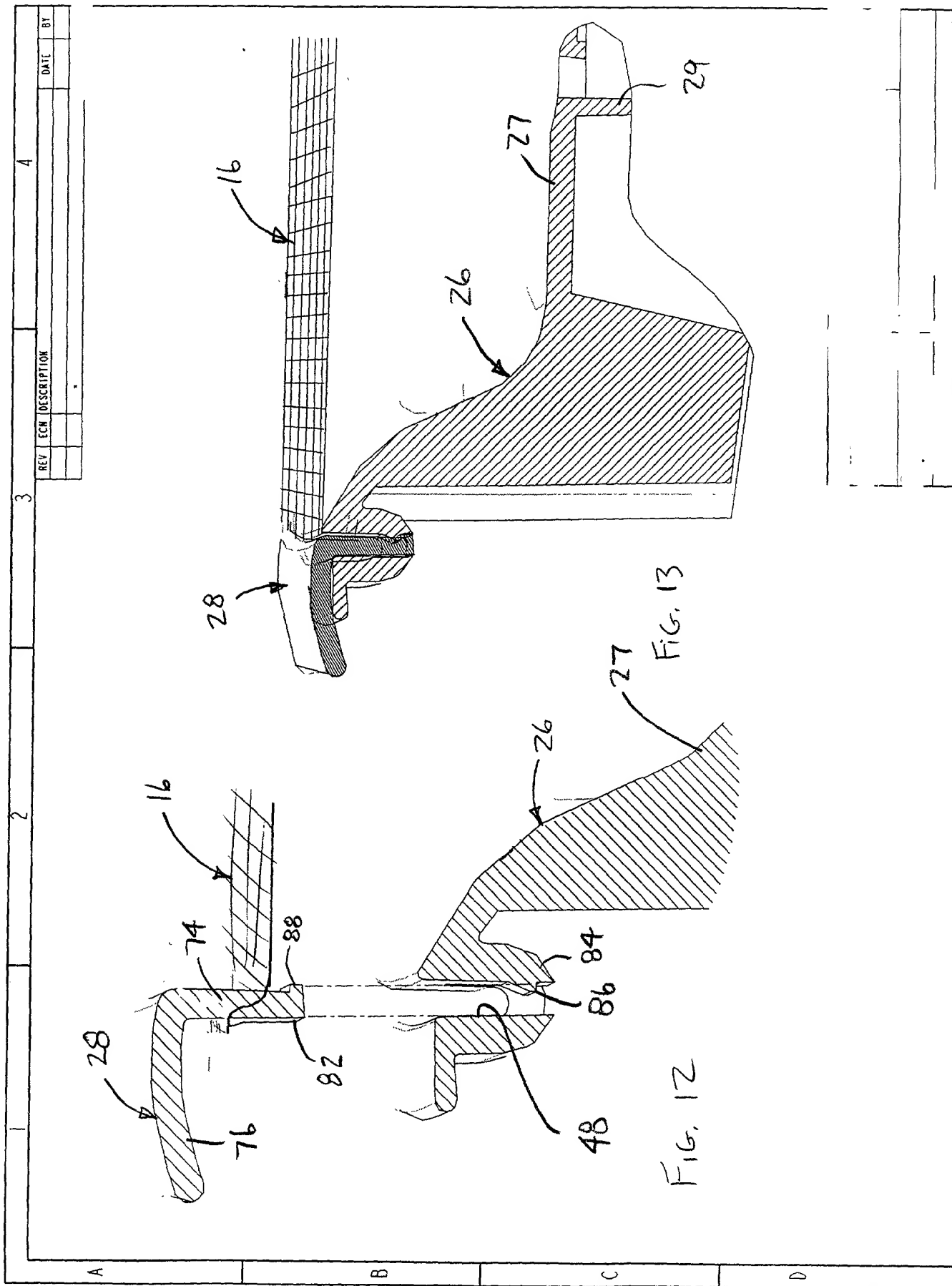


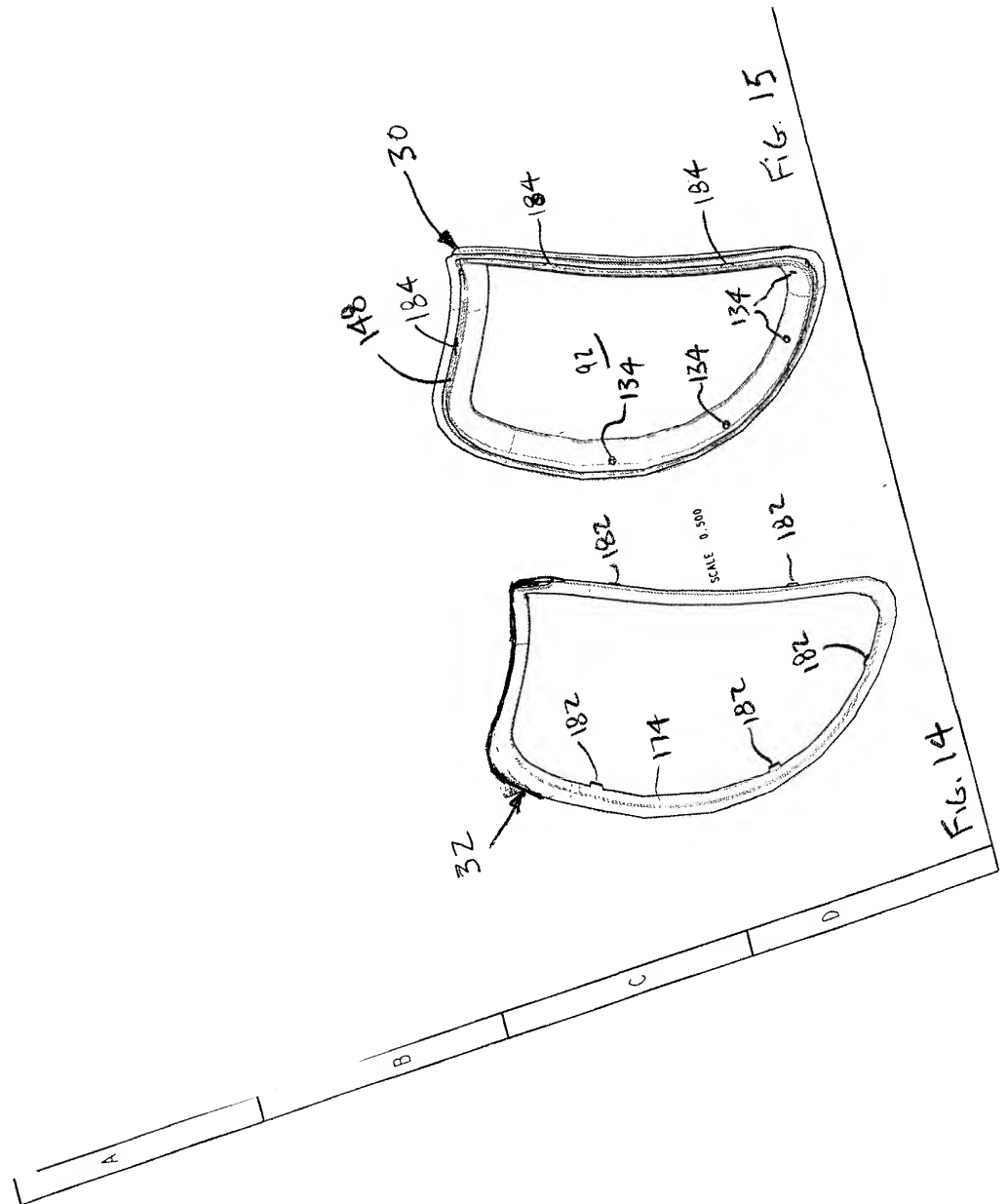
FIG. 9



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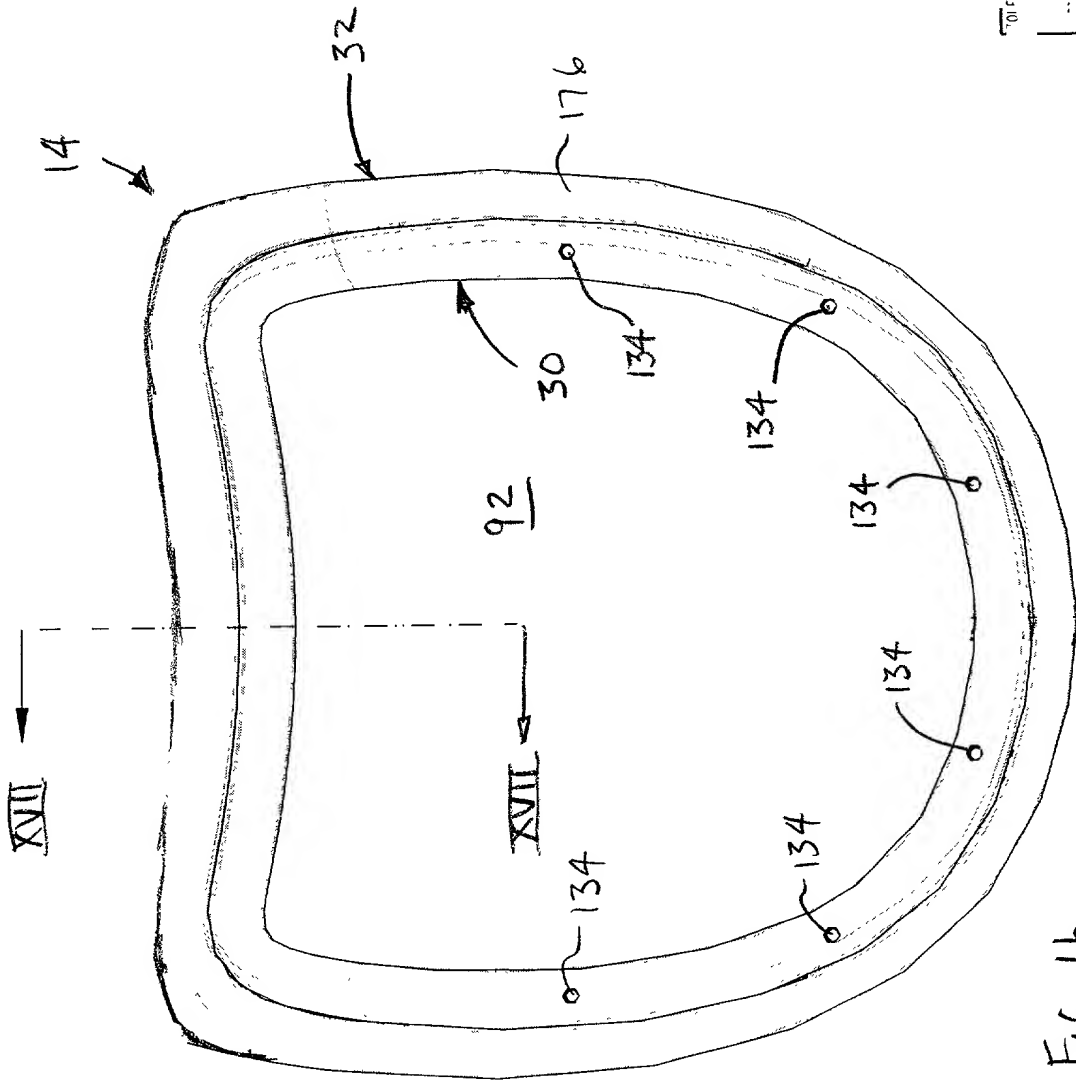
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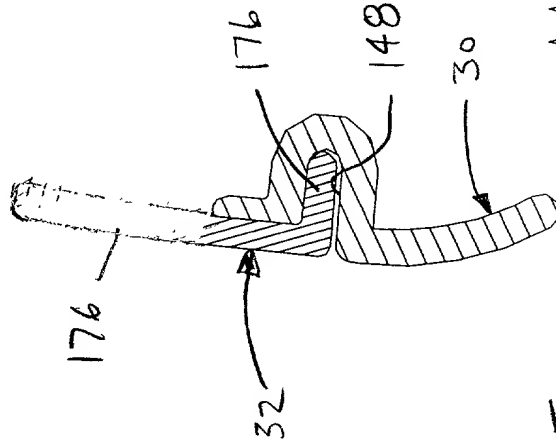
1. The present invention relates to a method of forming a composite material structure, and more particularly to a method of forming a composite material structure having a plurality of layers of material.

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FIG. 16



SECTION A-A  
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FIG. 17

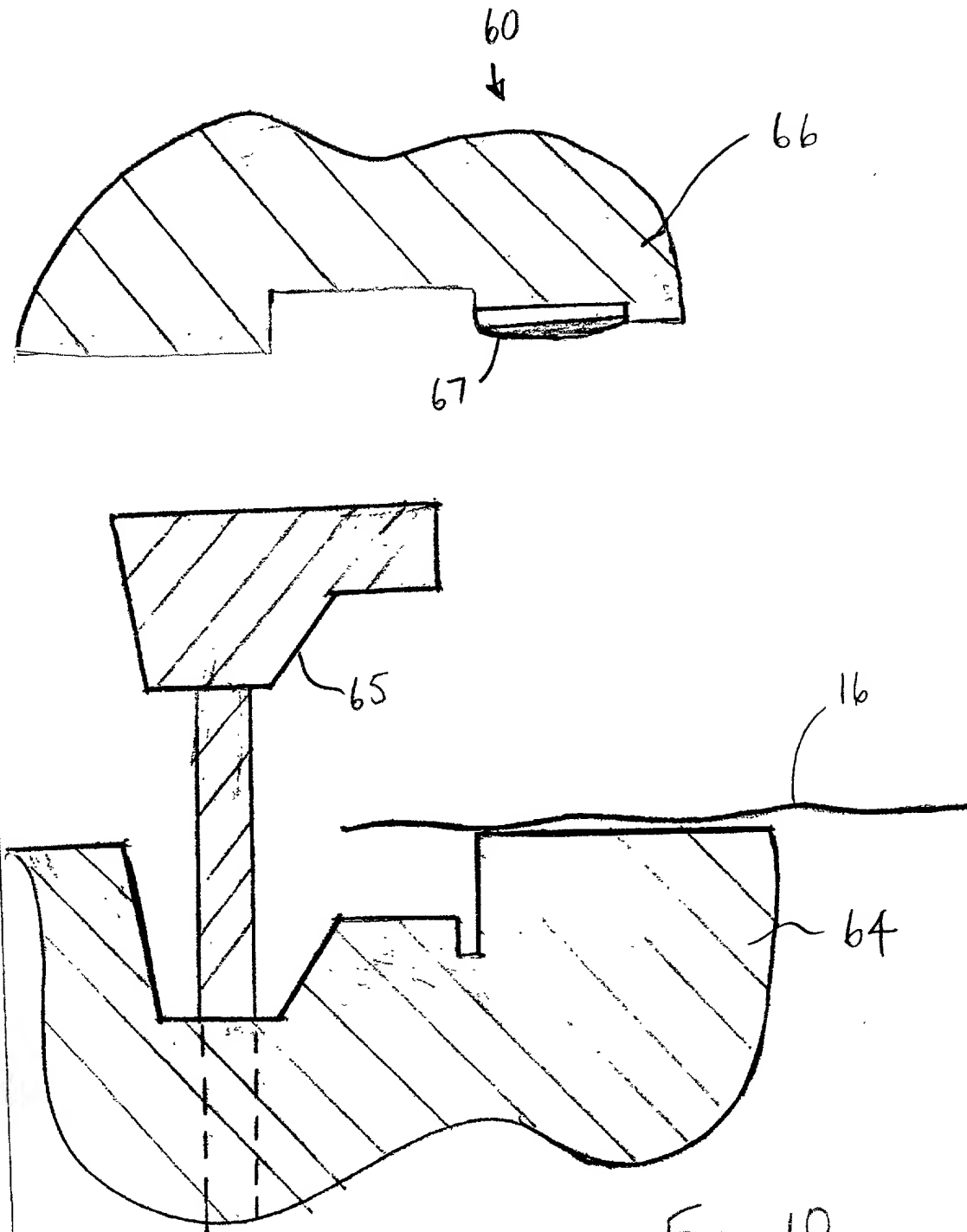


Fig. 18



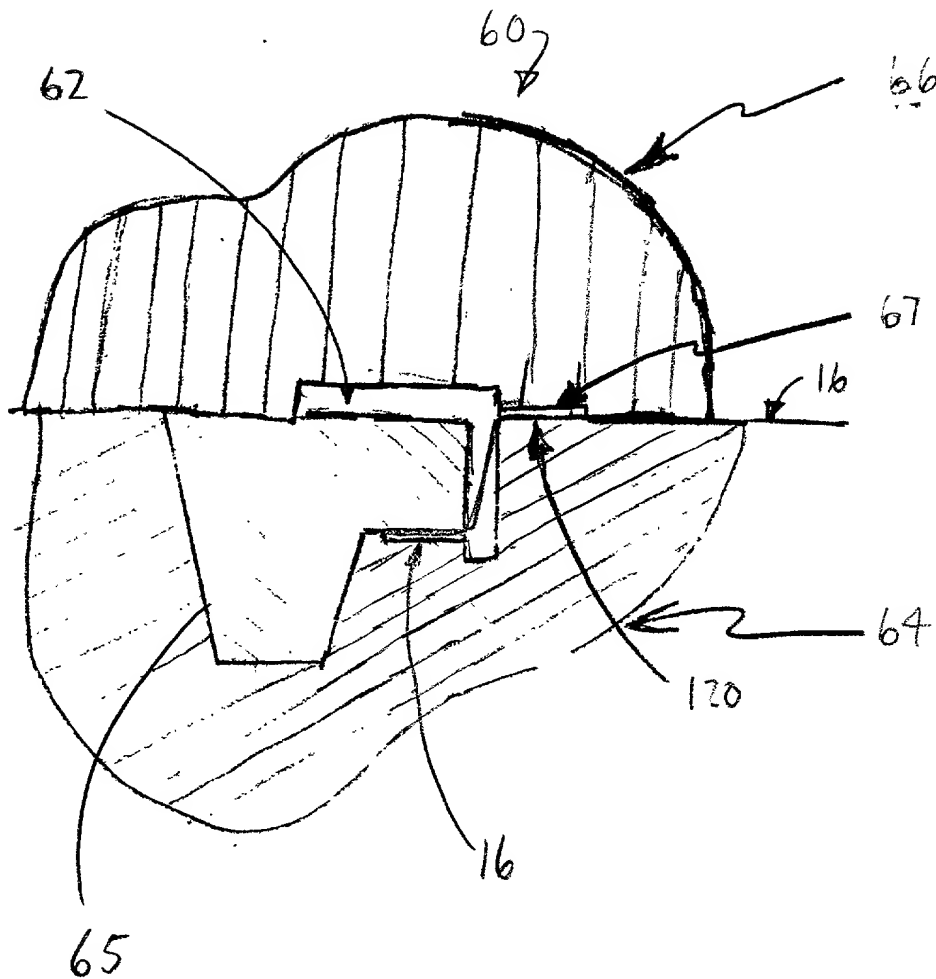


FIG. 19

